

# PHS Sustainability

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# Project Description

## Ponderosa High School (PHS) tasked us with:

- Analyzing and improving upon the existing off-grid renewable energy system
  - Wind turbine, solar panels, and 24-volt battery storage
  - Adding additional lighting components
- Manufacturing a bike that converts human pedaling to energy generation

## Importance

- Strengthens community
- Contributes to sustainable infrastructure in Flagstaff
- Hands on teaching platform
  - Encourages STEAM education and careers
- System upgrades improve PHS greenhouse for future generations



Fig 1. Inside the greenhouse

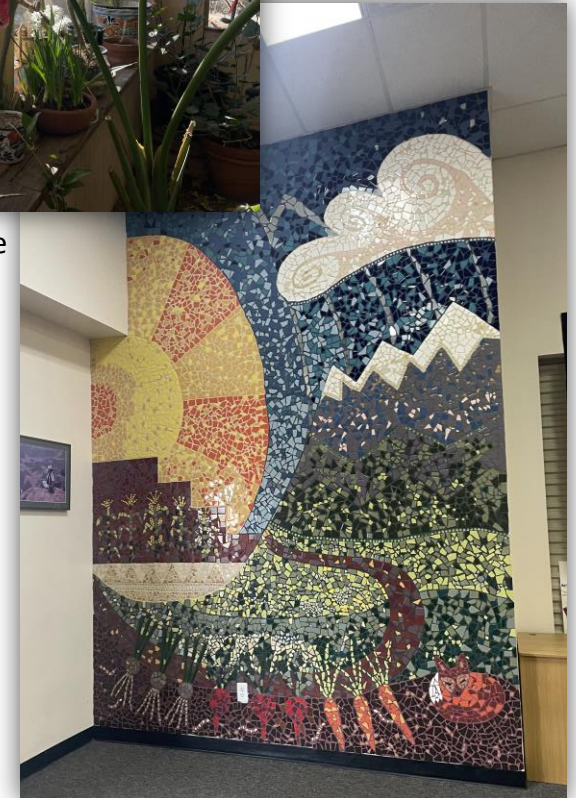


Fig 2. PHS mosaic mural

# Clients



Fig 3. Client: Les Hauer

**Les Hauer** – PHS Principle



Fig 4. Client: PHS Terra Birds

**PHS Terra Birds** – Student led program that promotes sustainability

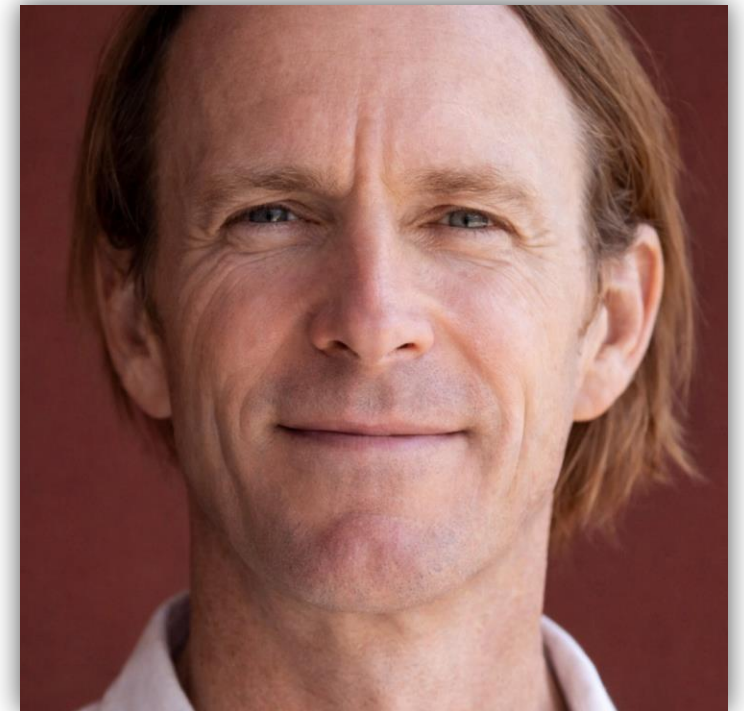
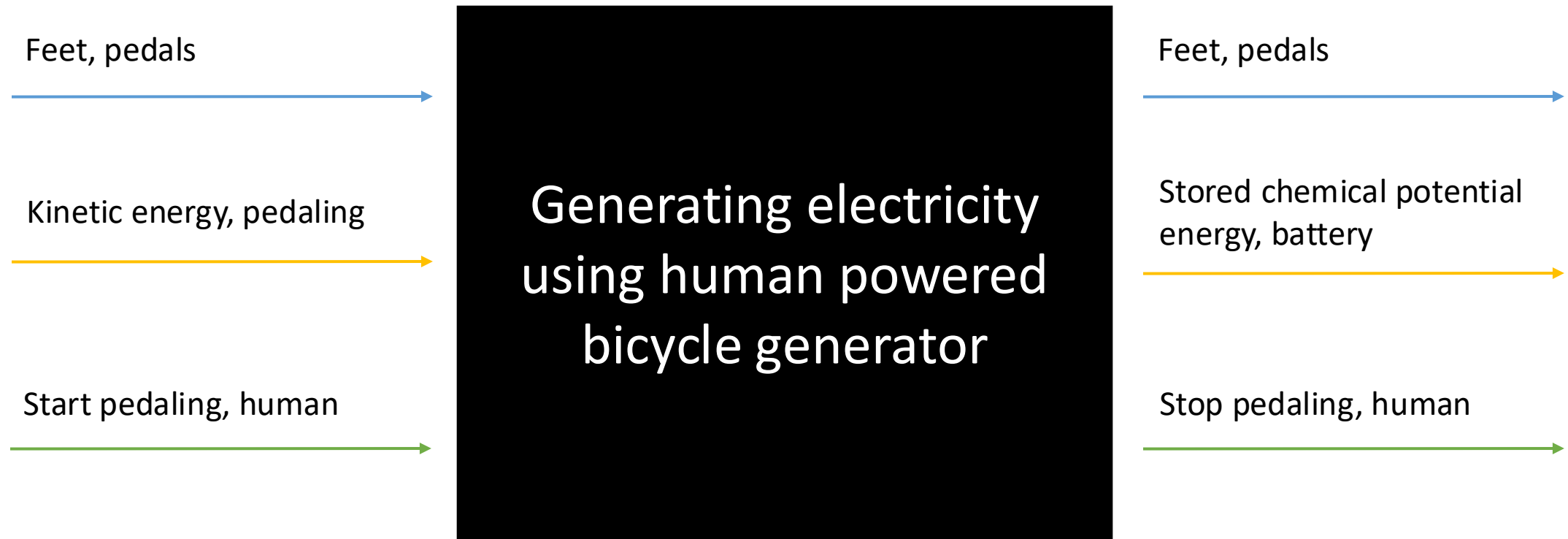


Fig 5. Client: John Taylor

**John Taylor** – Math Teacher & Greenhouse Consultant

# Black Box Model for Bicycle

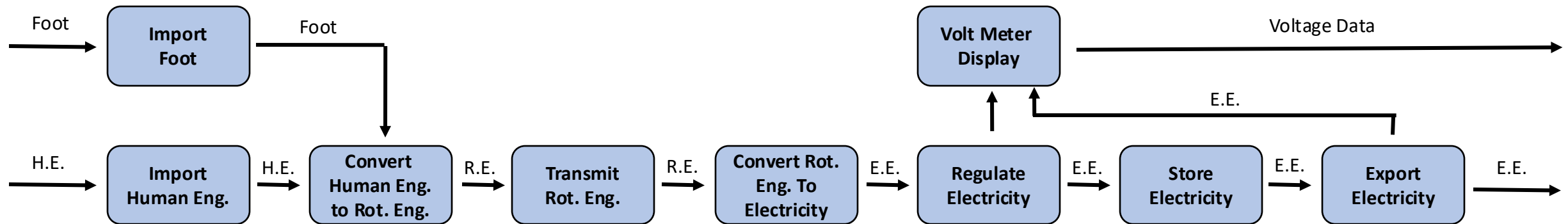


Material in/out

Energy in/out

Signal in/out

# Decomposition Model for Bicycle



# Concept Generations: Sub Assembly

## Morphological Matrix

- Based off Customer and Eng. Requirements

## Sub Assembly Categories:

- Competition/Energy Display
  - Motors
- Materials/Design of Stand
  - Point of Connection

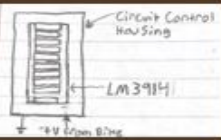
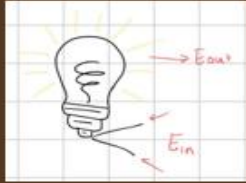


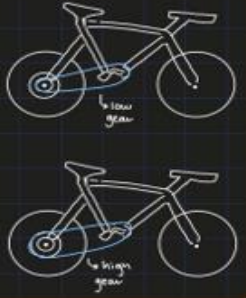
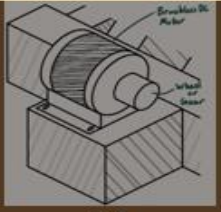
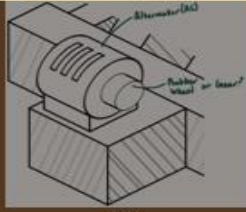



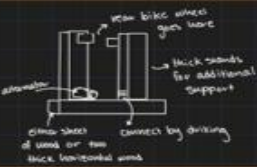
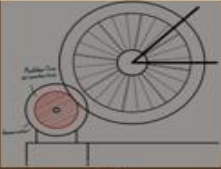
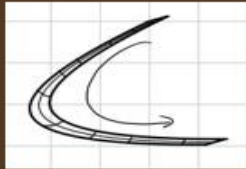
1	2	3	4	5
Competition/Energy Display (A)				
				
A1	A2	A3	A4	A5
Motors (B)				
				
B1	B2			
Material/Design of Stand (C)				
				
C1	C2	C3	C4	
Point of Connection (D)				
				
D1	D2			

Table 1. Morphological Matrix

# Concept Generations: Sub Assembly Advantages/Disadvantages


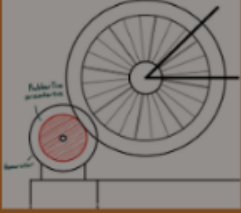
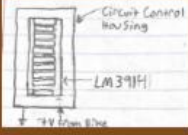

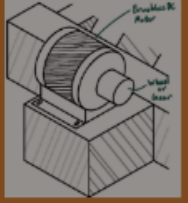

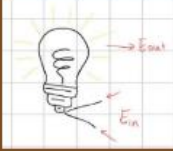
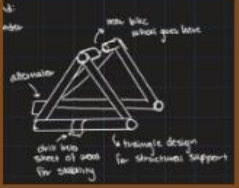
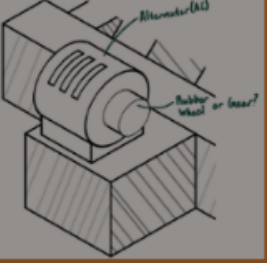



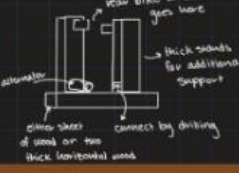
	<p><b>Advantage:</b> Edu. Value about resistance/gear ratios <b>Disadvantage:</b> Maintenance</p>		<p><b>Advantage:</b> Easy to remove wheel Adjustable <b>Disadvantage:</b> Potential for Slipping Degradation due to friction</p>		<p><b>Advantage:</b> Edu. value <b>Disadvantage:</b> Uses Energy</p>		<p><b>Advantage:</b> Cheap Stable <b>Disadvantage:</b> Environmental Decay</p>
	<p><b>Advantage:</b> Direct Energy Generation Cost Effective <b>Disadvantage:</b> Less Effective</p>		<p><b>Advantage:</b> Friction Consistent <b>Disadvantage:</b> Expensive Potential Belt Failure</p>		<p><b>Advantage:</b> Edu. value <b>Disadvantage:</b> Uses Energy</p>		<p><b>Advantage:</b> Structurally Strong Long Lasting <b>Disadvantage:</b> Pricy Human Error</p>
	<p><b>Advantage:</b> Higher Energy generation <b>Disadvantage:</b> Pricier</p>				<p><b>Advantage:</b> Student competition <b>Disadvantage:</b> Use Energy</p>		<p><b>Advantage:</b> Premade, easy assembly <b>Disadvantage:</b> Expensive</p>
					<p><b>Advantage:</b> Edu. value <b>Disadvantage:</b> Maintenance</p>		<p><b>Advantage:</b> Cheap <b>Disadvantage:</b> Maintenance/Durability</p>

Table 2. Advantages/Disadvantages of Sub Assembly

# Concept Generations: Top Level

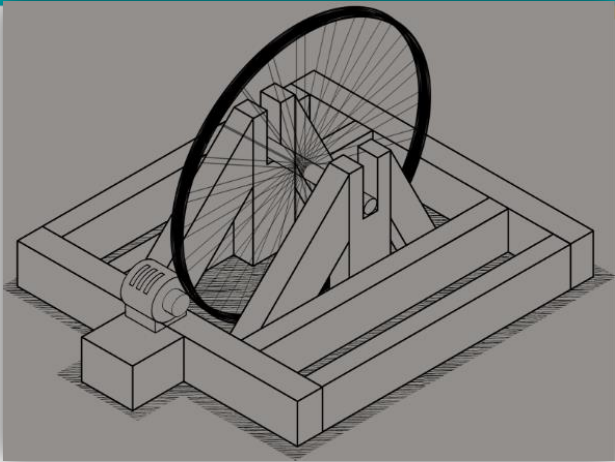


Fig 6. Design #1

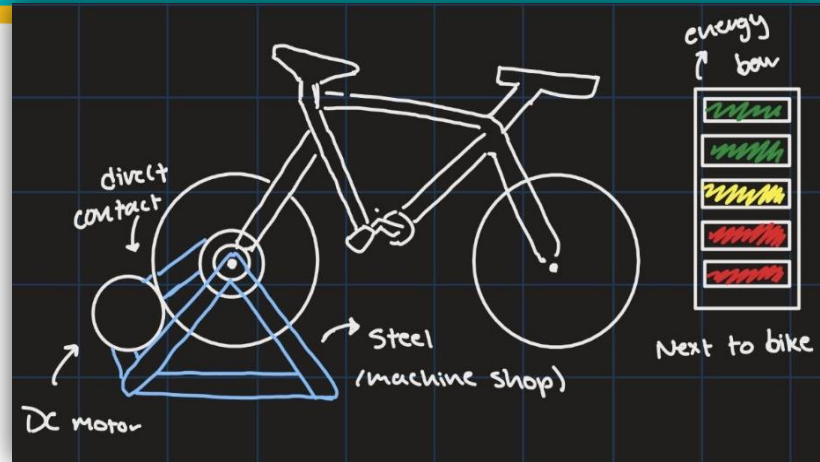


Fig 7. Design #2

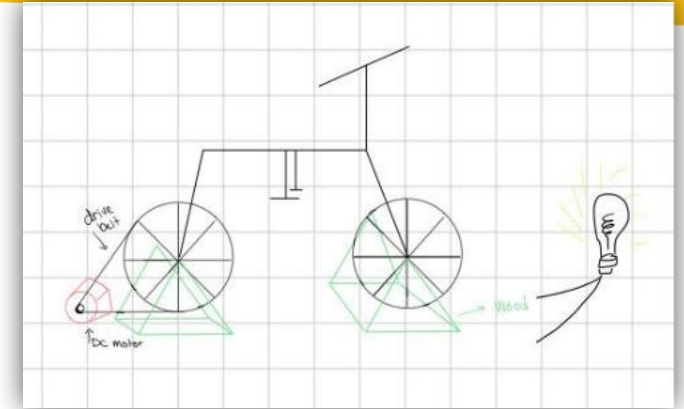


Fig 8. Design #3

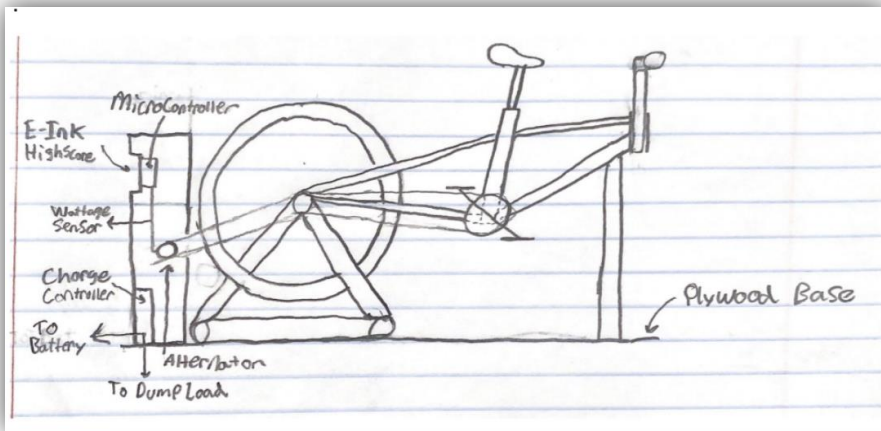


Fig 9. Design #4

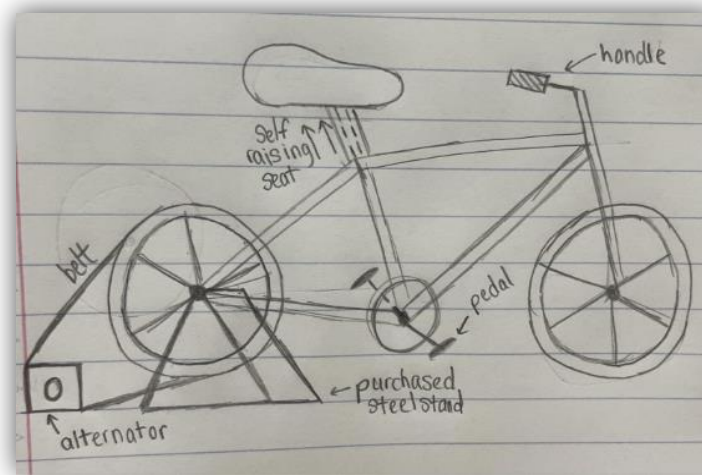


Fig 10. Design #5

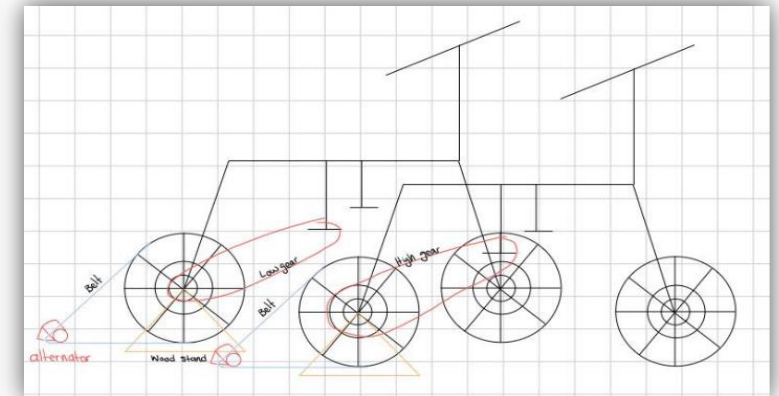


Fig 11. Design #6 (Datum)

# Eng. Calculations: Human Powered Bicycle Generator

## Question

- How does gear selection affect electrical power output for a recreational cyclist?

## Constants

- Sustainable pedaling cadence ( $\omega$ ) 45-75 RPM
- Sustainable Tan. Pedal Force ( $F$ ) 125-250 N
- Bicycle Crank Length ( $r$ ) 0.19 m
- Wheel Radius ( $R$ ) 0.356 m
- Alternator Roller Radius ( $r_{alt}$ ) 0.025 m
- 7-Speed Cassette ( $n$ ) G1-G7
- Chainring ( $N$ ) 34 teeth
- Alternator Efficiency ( $\eta_{alt}$ ) 70%
- Drivetrain Efficiency ( $\eta_{drive}$ ) 96%
- Direct Contact Efficiency ( $\eta_{contact}$ ) 96%
- Charge Controller Efficiency ( $\eta_{charge}$ ) 95%

## Equations

- $G_{bike} = \frac{N}{n}$
- $G_{alt} = \frac{r}{r_{alt}}$
- $\omega_{alt} = \omega G_{bike} G_{alt}$
- $\tau [N * m] = Fr$
- $P_{mech} [W] = \tau \omega$
- $\eta_{sys} = \eta_{alt} \eta_{drive} \eta_{contact} \eta_{charge}$
- $P [W] = P_{mech} \eta_{sys}$

## Tools

- MATLAB

# Human-Powered Bicycle: Results

## Results

- G4 (18 teeth) and G3 (15 teeth) produce optimal (140W) output to batteries
- System Efficiency ( $\eta_{sys}$ ) is 61%
- Model assumes linear force-cadence tradeoff; physical testing required

## Literature Comparison

- Typical sustained power output for recreational cyclists is 75 to 150 W [24]
- Professional cyclists sustain 350-400 W [28]
- Peak power output occurs at moderate resistance [24][28]

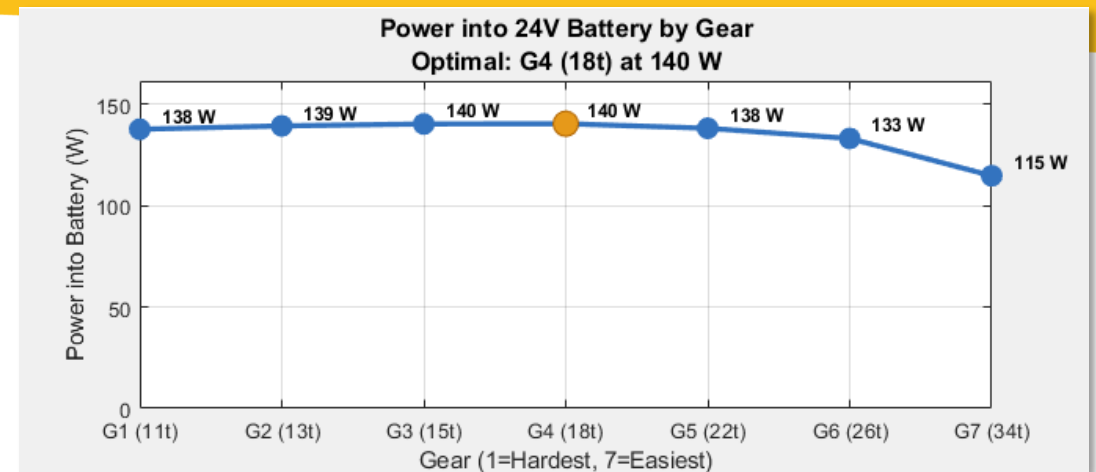


Figure 12. Power by Gear

Gear	Teeth	$\omega$ (RPM)	$F$ (N)	$\omega_{alt}$ (RPM)	$P$ (W)
G1	11	45	250	1978	137.5
G2	13	48	239	1771	139.2
G3	15	50	228	1619	140.1
G4	18	54	212	1454	140.3
G5	22	60	190	1305	138.0
G6	26	65	168	1201	133.0
G7	34	75	125	1067	114.6

Table 3. Gear Performance

# Concept Evaluation: Pugh Chart

## Top three design variants from Pugh Chart:

- Design #1 -
- Design #3 -
- Design #4 -





Design Criteria	#1  Figure 11	#2  Figure 16	#3  Figure 13	#4  Figure 18	#5  Figure 19	#6  Figure 15 (datum)
Competition	S	+ Bar	S	+ High Score	S	Datum
Cost	+ Direct Contact	- Steel	+ DC motor	- High Score	- Steel	Datum
Net Power	+ Direct Contact	- DC Motor and bar	- Lightbulb and DC	- Electronics	S	Datum
Educational Value	S	+ Bar Visual	+ Light Visual	+ Screen	+ Raised Seat	Datum
Maintenance	+ removable	S	S	S	S	Datum
Aesthetics	S	+ Visual	+ Visual	+ Visual	S	Datum
Total '+'	3	3	3	3	1	Datum
Total '-'	0	2	1	2	1	Datum
Total 'S'	3	1	2	1	4	Datum

Table 4. Pugh Chart

# Concept Evaluation: Decision Matrix

## Top design from Decision Matrix

- Design #4

All three designs scored similarly

- Best stand: Design #1
- Best Competition: Design #4

## Top Customer Requirements:

- Educational Value
  - Net Power
- Competition

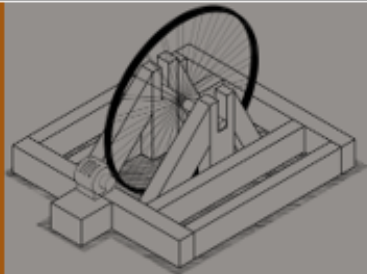
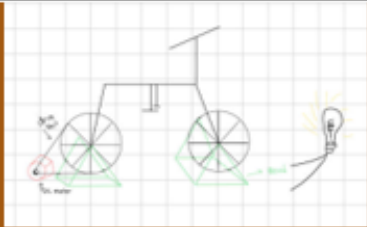
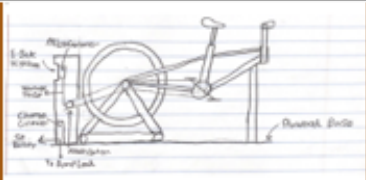
							
		Design #1		Design #3		Design #4	
Criterion	Weight	Unweighted Scores	Weighted Scores	Unweighted Scores	Weighted Scores	Unweighted Scores	Weighted Scores
Competition	0.15	5	0.75	8.5	1.275	10	1.5
Cost	0.10	10	1	9	0.9	8	0.8
Net Power	0.25	10	2.5	9	2.25	8	2
Edu. Value	0.25	6.5	1.625	7.5	1.875	10	2.5
Maintenance	0.20	10	2	7.5	1.5	5	1
Aesthetics	0.05	7	0.35	8	0.4	10	0.5
<b>Total</b>	<b>1</b>	<b>Sum:</b>	<b>8.125</b>	<b>Sum:</b>	<b>8.2</b>	<b>Sum:</b>	<b>8.3</b>

Table 5. Decision Matrix

# Concept Evaluation: CAD model

## Rough model of human powered bicycle:

- Alternator
- Removable bike stand
- Wood material

## Additional components for the bike:

- High score display screen
  - student competition
- Two bikes
  - high gear and low gear comparison

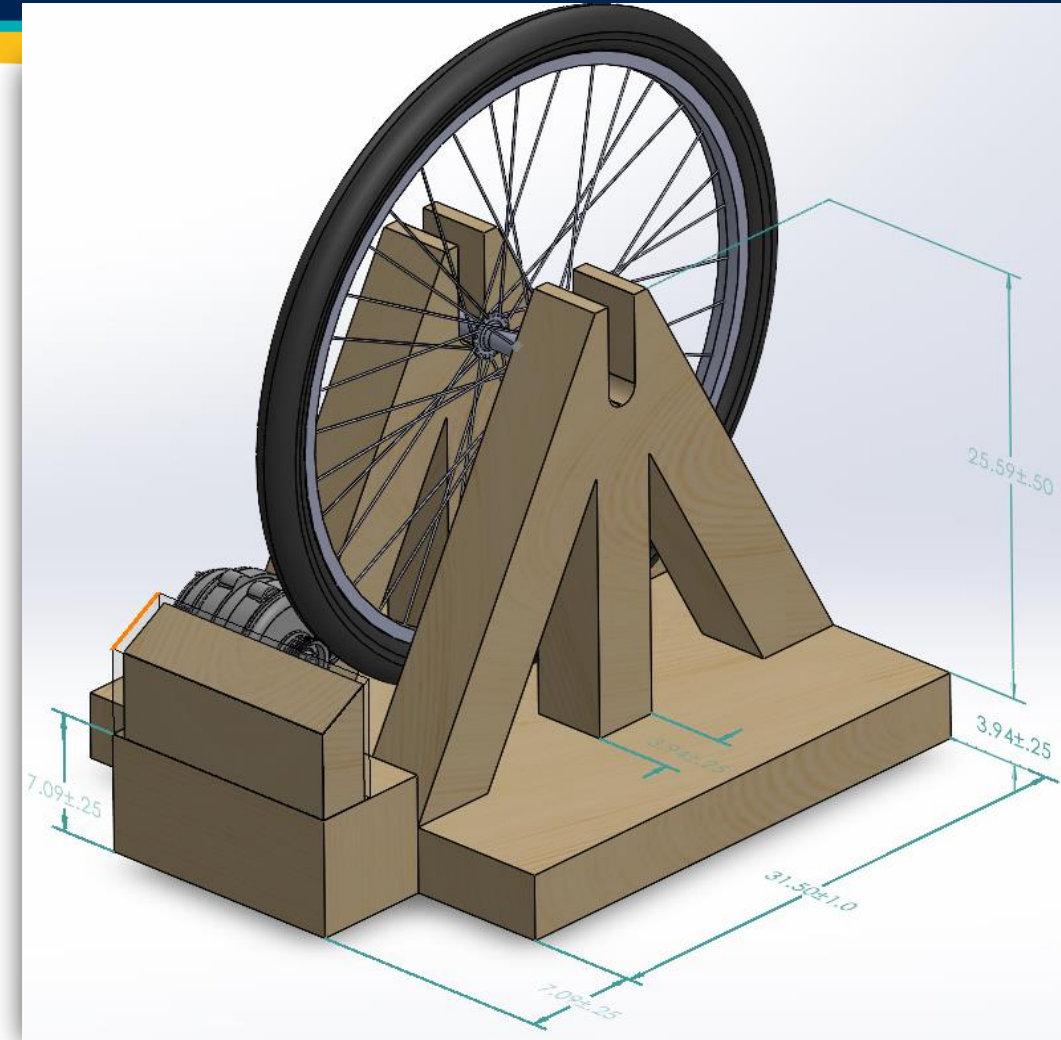


Fig 13. Cad model of human powered bicycle

# Greenhouse System Overview

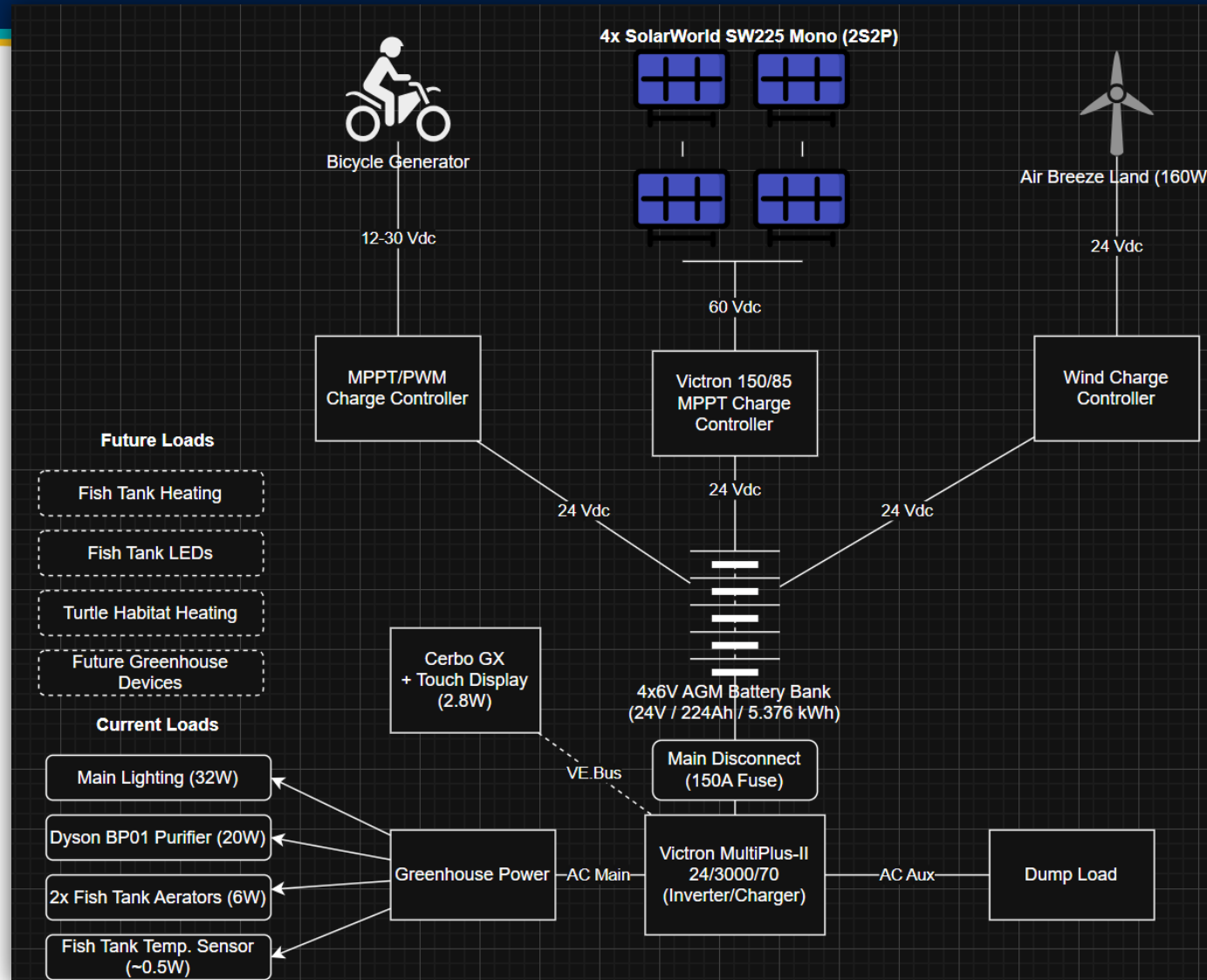


Fig 14. Diagram of Greenhouse System

# Greenhouse Eng. Calculations: Wind Energy

## Equations

Weibull Distribution

$$f(V) = \frac{k}{c} \left(\frac{V}{c}\right)^{k-1} e^{-\left(\frac{V}{c}\right)^k}$$

Wind Turbine Power Coefficient

$$C_p = \frac{P}{\left(\frac{1}{2}\right)(\rho AV^3)}$$

Rotor swept area

$$A = \pi(R^2)$$

Available Wind Power

$$P_{available} = \left(\frac{1}{2}\right)\rho AV^3$$

Extracted Power

$$P_{extracted} = C_p P_{available}$$

Energy from Power Over Time

$$E = P_t$$

Expected Power

$$E(P) = \int_0^{\infty} P(V)f(V)dV$$

## Results

At  $V = 14.6$  m/s:

Available Wind Power = 13474.02 W

Extracted Turbine Power = 5389.61 W

Expected Power Output: 244.6645 W

## Engineering Analysis Tools

MATLAB

MATLAB SIMULINK

Ansys

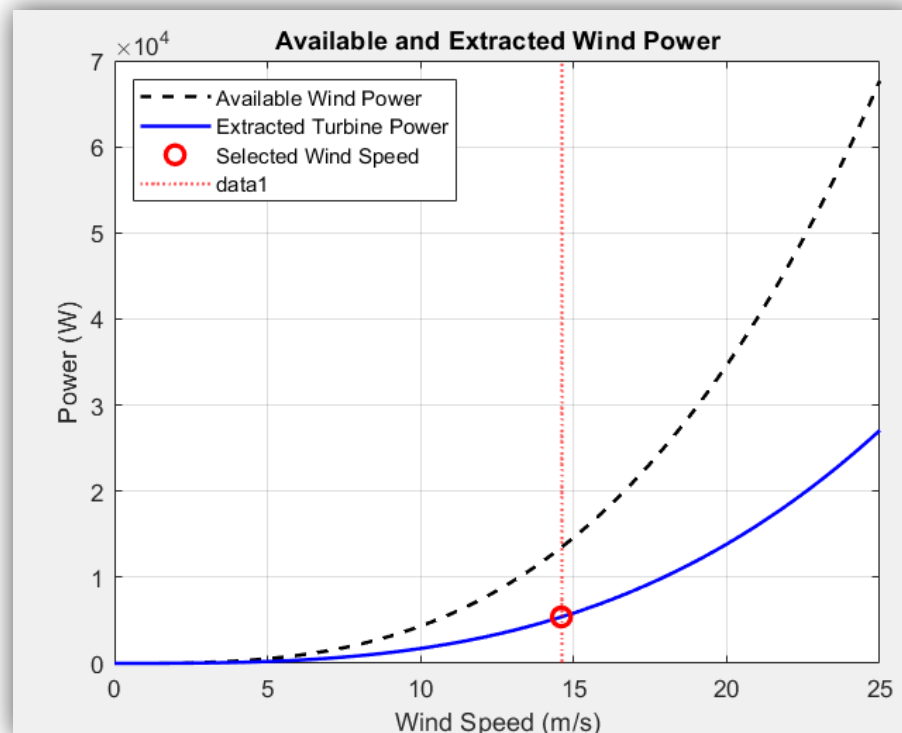


Figure 15. Instantaneous Power

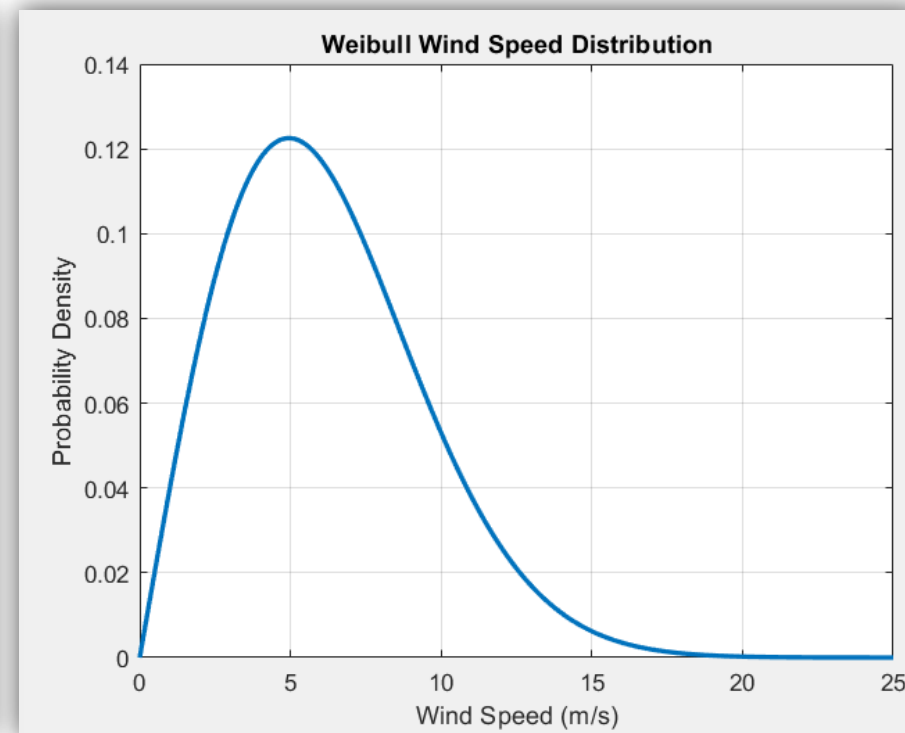


Figure 16. Variable Wind Speed

# Greenhouse Eng. Calculations: Solar Energy

## Equations

### Energy Based on Solar Panel Area

$$\text{Energy}[kWh] = A \cdot I \cdot \eta \cdot t$$

$$A = \text{Panel Area [m}^2\text{]}$$

$$I = \text{Solar Irradiance [kW/m}^2\text{]}$$

$$\eta = \text{Panel Efficiency}$$

$$t = \text{Average Sun Exposure per day [hr]}$$

$$5.38[kWh] = 6.40[m^2] \cdot 1[kW/m^2] \cdot 0.14 \cdot 6[hr]$$

Yearly Energy:

$$1962.24[kWh] = 365[\text{Days}] \cdot 5.38[kWh]$$

### Energy Based on Solar Panel Rated Power

$$\text{Daily Energy}[kWh] = N(RP \cdot PSH \cdot \eta_s)$$

$$N = \text{Number of Panels}$$

$$RP = \text{Rated Power of Panels [kW]}$$

$$PSH = \text{Peak Sun Hours [hr]}$$

$$\eta_s = \text{System Efficiency}$$

$$5.47[kWh] = 4(0.285[kW] \cdot 6[hr] \cdot 0.80)$$

Yearly Energy:

$$1997.28[kWh] = 365[\text{Days}] \cdot 5.47[kWh]$$

## Results

Energy(Panel Area)= 5.38 kW

Energy(Rated Power) = 5.47 kW

Expected Power Output (Daily): 6.01 kW

Energy(Panel Area)= 1962 kW

Energy(Rated Power) = 1997 kW

Expected Power Output (Yearly): 2192 kW



Figure 17. Current Solar Panels

## Engineering Analysis Tools

PVWatts Calculator

Month	Solar Radiation ( kWh / m <sup>2</sup> / day )	AC Energy ( kWh )
January	4.61	151
February	5.67	166
March	6.26	194
April	7.20	214
May	7.56	224
June	7.95	221
July	6.18	178
August	5.82	168
September	6.67	191
October	6.01	183
November	5.22	161
December	4.28	141
<b>Annual</b>	<b>6.12</b>	<b>2,192</b>

Figure 18. PVWatts Calculations

# Greenhouse Eng. Calculations: Turtle Environment

## Equations Used

*First Law of Thermodynamics*

$$\dot{Q}_{net} - \dot{W}_{net} = \frac{dE_{cv}}{dt}$$

*Steady State*

$$\dot{Q}_{loss} = \dot{Q}_{heater} = UA(T_{in} - T_g) + \dot{Q}_{evap} + \dot{Q}_{vent}$$

*Power*

$$\dot{Q} = UA\Delta T$$

*kWh Conversion*

$$E = \frac{\dot{Q}(W) \cdot t(hr)}{1000}$$

*E basking*

$$E_{bask} = lamp(kW) \cdot time(hr/day) \times 365^{day/year}$$

## Assumptions

$$T_{in} = 80^{\circ}F [8]$$

$$A = 4.961926 m^2$$

$$\text{Tank size} = 59568 in^3$$

$$U = .6 W/m^2 \cdot K [9]$$

$$E = 475.595 kWh/yr \text{ for a } 24,725 in^3 \text{ enclosure [10]}$$

$$\text{Expected: } 951.19 kWh/yr$$

Temperature	Winter	Spring/Fall	Summer
Average	273.17 K	281.4 K	292.19K
High	292.04K	299.63K	272.22K
Low	252.59K	264.076K	307.409K

Table 6. Temperature over 5 years

# Greenhouse Eng. Calculations: Results

Power (W)	Winter	Spring/Fall	Summer
Average	79.341	54.839	22.716
High	23.162	.566	-22.594=0
Low	140.611	106.415	82.169

Table 7. Power Consumption

Energy (kWh)	Winter	Spring/Fall	Summer	Total (kWh/yr)
Average	174.534	240.36	49.781	464.645
High	50.7602	2.479	-49.514=0	53.2392
Low	308.149	466.419	180.074	954.642

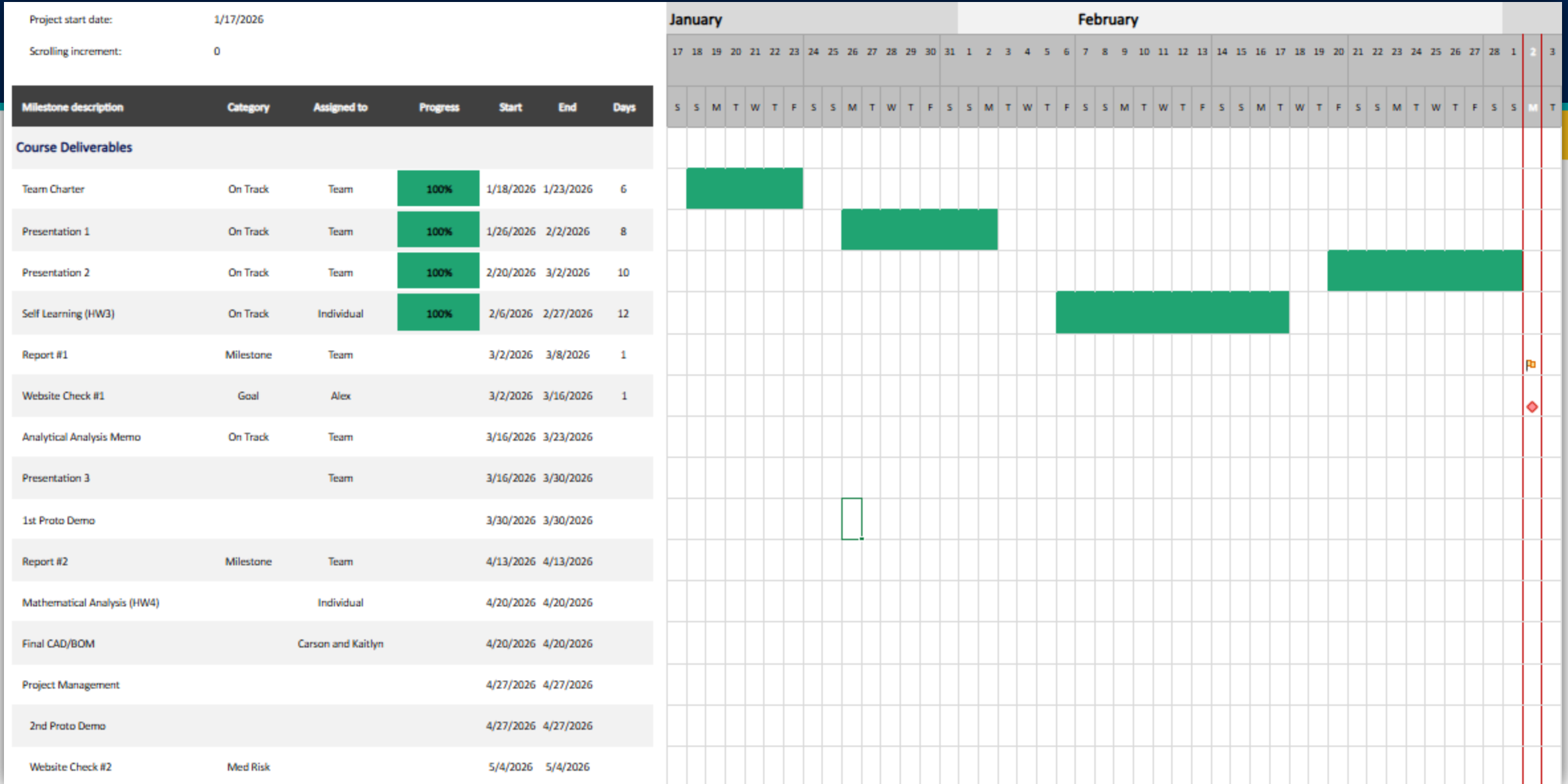
Table 8. Yearly Energy Consumption

Power (kWh)	Yearly Total
Average	739.675 + $\sum_{i=1}^{12} \frac{Q_{evap,i} \cdot t_i}{1000}$
High	328.24 + $\sum_{i=1}^{12} \frac{Q_{evap,i} \cdot t_i}{1000}$
Low	1229.6 + $\sum_{i=1}^{12} \frac{Q_{evap,i} \cdot t_i}{1000}$

Table 9. Yearly Power Consumption

# Schedule: Course Deliverables

Fig 19. Gantt Chart Course Deliverables



**Ahead:** bike design, CAD - **On Track:** lesson plan, report 1, energy audit - **Behind:** system analysis, website building

# Schedule: Client Deliverables

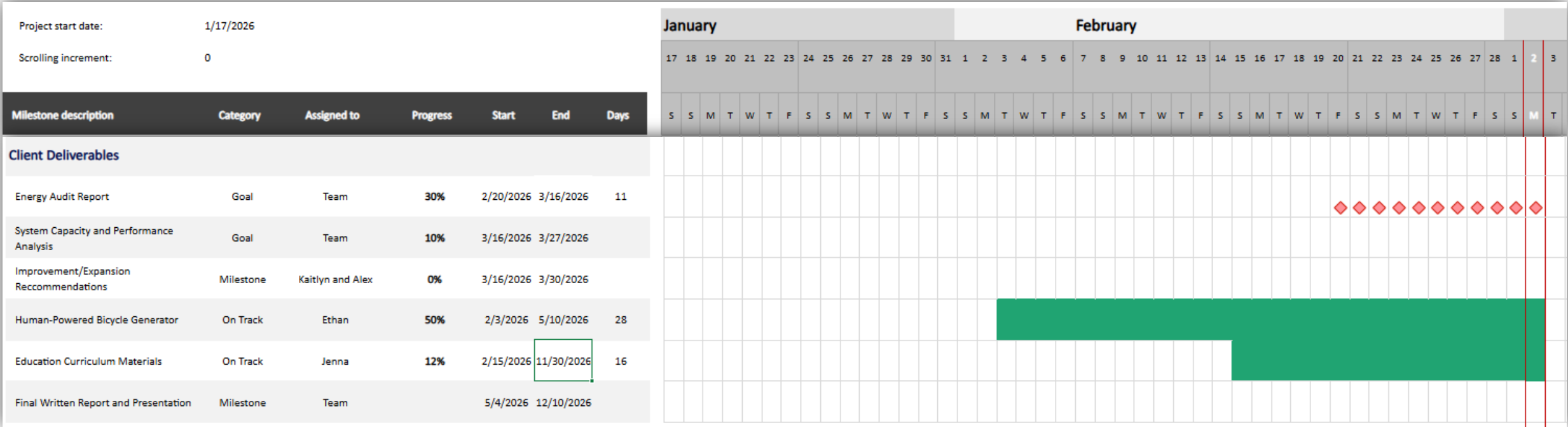


Fig 20. Gantt chart client deliverables

**Ahead:** bike design, CAD - **On Track:** lesson plan, report 1, energy audit - **Behind:** system analysis, website building

# Budget

## PHS Sustainability Budget

Revenue	Estimated	Actual
NAU	\$1,000.00	\$1,000.00
Fundraising	\$750.00	\$750.00
Ponderosa High School	\$4,000.00	\$0.00
	<b>\$5,750.00</b>	<b>\$1,750.00</b>

Expense Type	Budget	Expense	Remaining
Tools	\$250.00	\$60.14	\$189.86
Batteries	\$4,000.00	\$0.00	\$4,000.00
Solar Panel	\$505.00	\$0.00	\$505.00
LED Lights	\$75.00	\$0.00	\$75.00
Human Powered Energy Bike	\$500.00	\$0.00	\$500.00
Wind Turbine	\$100.00	\$0.00	\$100.00
Animal Insulation	\$400.00	\$0.00	\$400.00
Curriculum	\$300.00	\$13.00	\$287.00
<b>Total Expenses:</b>	<b>\$6,130.00</b>	<b>\$73.14</b>	<b>\$6,056.86</b>
		<b>Total Revenue:</b>	\$1,750.00
		<b>Total Balance:</b>	<b>\$1,676.86</b>

Table 10. PHS Sustainability Budget

### Donations

- Bicycles
  - Value: \$150.00
- Solar Panels
  - Value: \$36,000
- Alternator
  - Value: \$500.00

### Fundraising

- Chipotle: April 8<sup>th</sup> 4:00PM
- Plant Sale: April TBD

# Bill of Materials

PART NAME	DESCRIPTION	VENDOR	UNITS	UNIT COST	AMOUNT
Bicycles	2 mountain bike with gear shifts and 1 non shifting bike donated to use to create the human powered energy generation stationary bike	Donated	3	\$-	\$-
Alternator	Converts mechanical energy into electrical energy	Donated	2	\$-	\$-
Wood 2 X 4	To build a wooden frame to fix the back tire of the bicycles and hold them in place	Home Depot	6	\$3.85	\$23.10
Plywood Sheet	Flat plywood surface to be place under the frame and secured	Home Depot	2	\$21.48	\$42.96
Prime-Line carriage nuts and bolts	1/4 inch-20 teeth per inch (TPI) measuring 1/4 inch diameter x 1-7/8 inch length.	Home Depot	10	\$3.30	\$33.00
Metal Rod	Zinc plated steel rod	Home Depot	2	\$10.53	\$21.06
LED Display	Display screen that provides a visual that supports student engagement	Amazon	2	\$80.00	\$160.00
<b>TOTAL PARTS:</b>			<b>27</b>	<b>TOTAL COST:</b>	<b>\$280.12</b>

Other supplies that support this final design and other components of the capstone project:

Kill A Watt Electric Monitor	Device that monitors and records electrical expenses by the hour, day, week, month, and year.	\$ 29.99
Digital Multimeter	Measures AC/DC voltage to 600 volts, DC current, resistance, diode, capacitance, audible continuity, and battery test.	\$ 24.99

Fig 21. Additional components

Table 11. Human Powered Bicycle Bill of Materials

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**Thank You**  
**Questions?**