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Engineering 218

Project Description

Department of Mechanical Engineering

- NAU Baja SAE Capstone
- NAU Formula SAE Capstone
- Professor David Willy

Why?

- Yearly SAE collegiate competitions
- Need for mobile tools and equipment and storage at competitions
- Incremental increase from the current wagon storage/transport system



Figure 1: 2025 Baja SAE Pit Setup



Figure 2: Benchmark/Projected End Goal

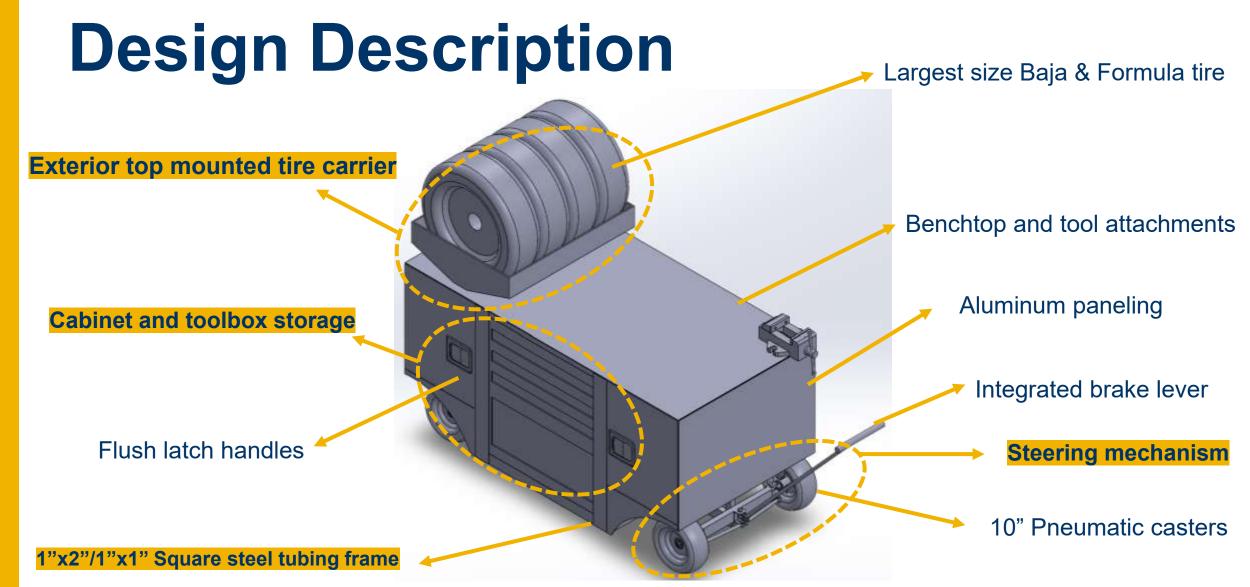


Figure 3: Top Model View

Design Efforts



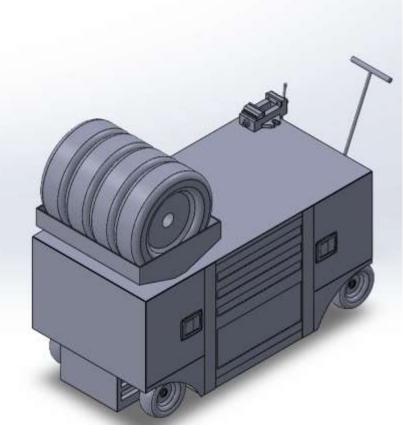


Figure 4: Modeled Cabinet Storage

Figure 5: Modeled Steering Mechanism

Figure 6: Tire Holder Schematic

Progress Chart

Complete

In Transit

Projected

Projected









Figure 7: Raw Frame CAD

Figure 8: Miller Custom Fab Sponsored Frame

Figure 9: Benchmarked Frame Construction

Figure 10: Benchmarked Completed Pit-cart



Initial:

Completed CAD Completed calculations Completed BOM



Parts 100% Ordered Base frame constructed Attached wheels Attached handle



Working brakes
Integrated toolbox
1x1" Framing around toolbox
Cardboard mock-panels

100% Build:

Full aluminum siding
Tools/equipment in place
Completed assembly manual
Tests completed

Purchasing Plan

- 70% Purchased
- 55% On Hand
- \$2,000 Starting budget from NAU SAE
- All major parts ordered/delivered
- Waiting on sponsored frame component for next steps
- Leftover budget for in-person hardware needs
- Staying below allocated budget

Part	Price	Status
Order Form 1:		Ottatas
13"Dx24.25"Wx29.33"H Box with 238 tools	\$ 284.39	Delivered
Fire extinguisher mount for 2.5lb extinguisher	\$ 14.82	Delivered
9" Safety wire plier kit	\$ 26.62	Delivered
Brake bleed kit	\$ 23.38	Delivered
2500W Inverter Generator	\$ 294.90	Delivered
120 V Power strip	\$ 31.87	Delivered
25 ft Extension cord	\$ 12.75	Delivered
Hinged aluminum trailer ramp extension	\$ 85.65	Ordered
Formula rear swivel lift jack	\$ 284.87	Delivered
	\$ 1,059.25	
Order Form 2:		
0.065" 1x1 Square Tubing 6' Qty 18	\$ 306.90	Delivered
0.020" 36x96" Aluminum Paneling Qty 4	\$ 520.84	Delivered
Tax+Shipping	\$ 228.55	
	\$ 1,056.29	
Card/Check Order:		
Miller Custom Fab Brake Addition		Invoiced
In Person:		
Door Latches/magnets? Handles		
Long Hinges		
Hardware		
Rivets		
Dzus nuts and mounts		
Tie-down Anchors		
Spray Paint		
Donated/Sponsored:		
Miller Fab Base Frame	\$ 1,150.00	In Transit
Monetary	\$ 501.00	Deposited
	\$ 1,651.00	
Total Spent:	\$ 2,115.54	
Total Left:	\$ 385.46	

Invoices		Price				
Order Form 1:						
Amazon	\$	103.47				
UTV Nut	\$	85.65				
Summit	\$	290.84				
Amazon	\$	284.39				
Amazon	\$	294.90				
Order Form 2:						
McMaster Carr	\$	1,056.29				
Order Form 3:						
Miller Custom Fab						
Order Form 4:						
In Person						
Spent	\$	2,115.54				
Leftover	\$	385.46				

Figure 11: In Progress Purchase Plan

Manufacturing Plan

Rows From BOM

Part	Manufacture Status	Location	Comment
Base Frame	100% Built	Sponsor Shop	In Transit
Frame shell	Upcoming Build	98C Machine Shop	Requires Base Frame
Aluminum Panels	Upcoming Build	98C Machine Shop	Requires Base Frame
Aluminum Tire Holder	Upcoming Build	98C Machine Shop	Requires Base Frame
Brake Rotors	100% Built	Sponsor Shop	In Transit
Brake Calipers	100% Built	Sponsor Shop	In Transit
Wheel Hubs	100% Built	Sponsor Shop	In Transit
Steering Handle	100% Built	Sponsor Shop	In Transit
Extinguisher mounting	Upcoming Build	98C Machine Shop	Requires Base Frame

Figure 12: In Progress Manufacturing Plan

Hardware Demonstration

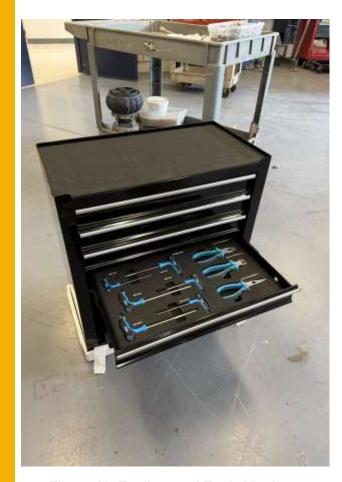








Figure 13: Toolbox and Tools Hardware

Figure 14, 15: Additional Parts Hardware

Figure 16: Material Hardware

Gantt Chart Update

- On-time
- Ordering complete
- Build in progress
- Documenting in progress
- Testing in progress
- Website updates regularly
- Gantt chart kept up-todate with progress

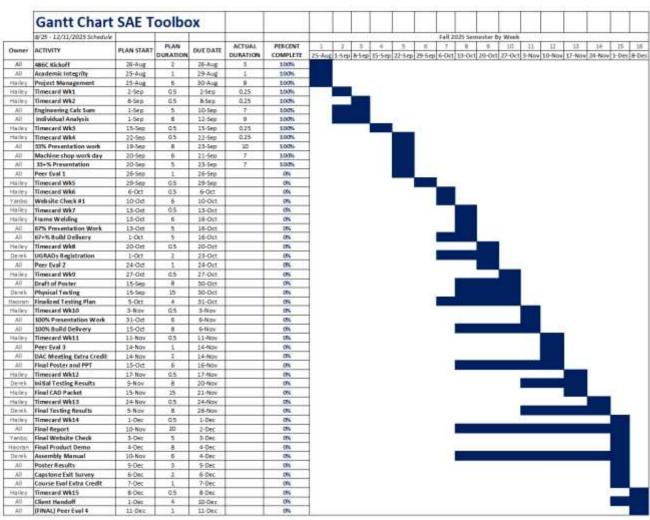


Figure 17: SAE Toolbox Fall 2025 Gantt Chart

References

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- [2] SAE International, "Baja SAE Rules 2025," SAE International, Warrendale, PA, USA, 2025.
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- [4] McMaster-Carr, "Product Catalog," 2025
- [5] ASME, ASME Code of Ethics of Engineers, American Society of Mechanical Engineers, 2023
- [6] ASM International, *Properties and Selection of Aluminum Alloys*, Materials Park, OH, USA: ASM International, 2019.
- [7] American Welding Society (AWS), Welding Handbook: Welding Processes, 10th ed. Miami, FL, USA: AWS, 2018.
- [8] H. Kerzner, Project Management: A Systems Approach to Planning, Scheduling, and Controlling, 13th ed. Hoboken, NJ, USA: Wiley, 2022.

Thank You

Questions?