CWC-Scale Generator

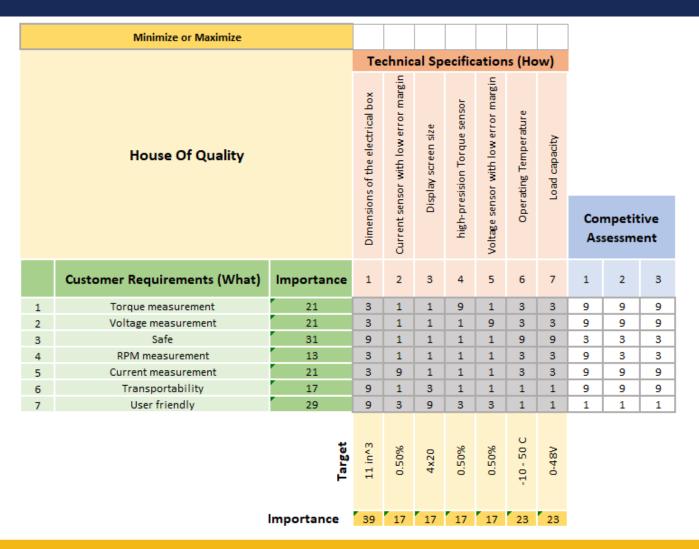
Christian Brown, Naomi Echo, Alonso Garcia, Javan Jake, Kaitlyn Redman



Project Description

- Collegiate Wind Competition: Teams compete to make small scale wind turbine
- CWC fosters innovation in the wind energy industry
- Wind energy is an important and growing field
 - Wind Energy in US[1]: 2023 10% VS 2014 4%
- Previous generators used were modified drone motors (performed poorly)
- Goal: Create a generator to be modified by CWC Team
- Sponsored by Professor David Willy, +20 years in industry
- Solves multiple problems
 - Design around commercially available vs custom parts
 - Availability and lead times of commercial products
 - Modularity to match aerodynamic requirements

Dynamometer QFD



Generator QFD

	Minimize or Maximize																
				Technical Specifications (How)													
House Of Quality			Maximum 48 Volts	45 cm Roter Diameter of Turbine	Low Total Resistant Torque (Nm)	Low Kv Rating	Magnetic Flux (Tesla)	Turbine Power(W)	Generator Power(W)	Number of Coils	Tip Speed Ratio	Diemeter of coil(mm)	Cut Out Speed(m/s)	Cut In Speed(m/s)	Comment	isi A	
				\$	Ş										Compet	itive Ass	essment
	Customer Requirements (What)	Importance	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3
1	Low Voltage	96	9	3	9	9	9	9	9	9	3	9	9	9	1	9	3
2	Small Size	60	3	9	3	1	3	9	3	9	9	9	1	1	1	9	1
3	High Power Generation	100	9	1	9	9	9	9	9	9	9	9	9	9	9	3	1
4	Under Budget	28	1	3	1	1	1	3	3	3	3	3	3	3	1	3	9
5	Ability to change easy	60	1	3	3	9	3	3	9	9	9	9	1	1	3	3	1
6	Up to design standards for CWC	102	9	9	9	9	9	9	9	3	9	9	9	9	9	9	3
7	3 phase AC	34	3	3	3	3	3	1	3	9	1	3	1	1	3	9	9
	48 V	45 cm	2 Nm	20-100 wart	1-3T	100 kW	0.5-10 kW	6 coils	7 to 8	0.321-0.644 mm	≥ m/s	3 m/s					
Importance			35	31	37	41	37	43	45	51	43	51	33	33			

Dynamometer Final Arduino Circuit

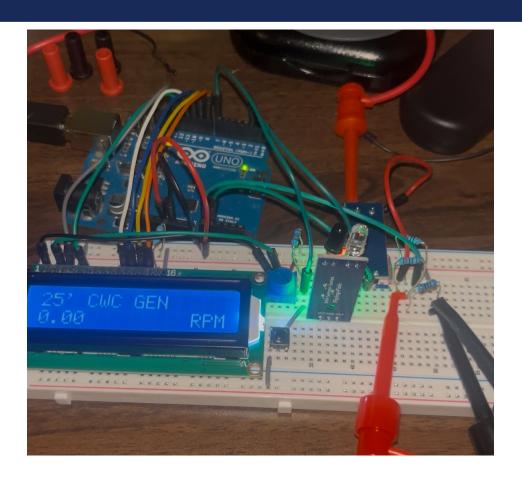


Figure 1: Arduino Circuit with Breadboard

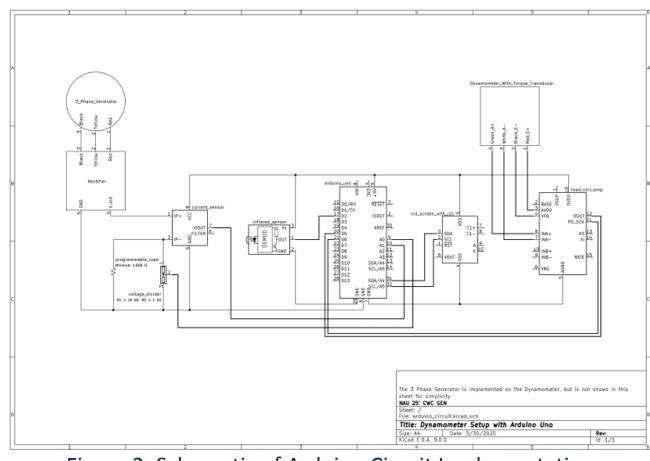


Figure 2: Schematic of Arduino Circuit Implementation for Dyno

Dynamometer Permanent Circuit



Figure 3: Electrical Box

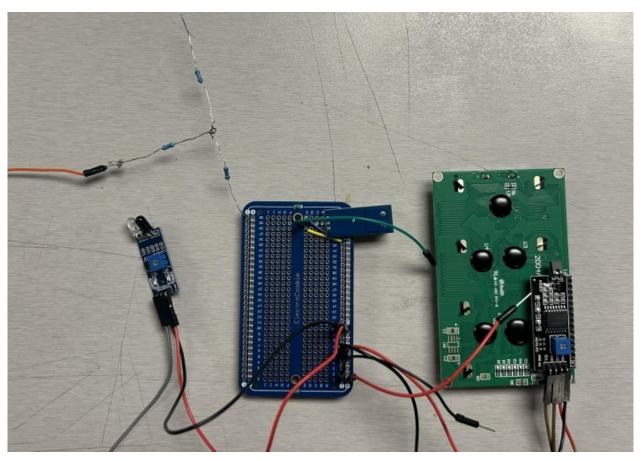


Figure 4: Permanent Circuit using an ElectroCookie

Three Phase Generator

- Three different segments of copper
- 120 degrees offset, evenly in phase with each other
- Safer than (lower amps) and produces more power than single phase motors

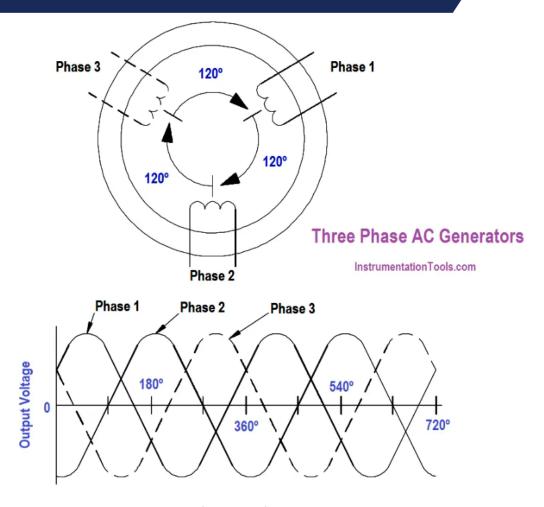


Figure 5: Three Phase Generator

Outer vs Inner Rotor

Outer Roter

- High torque
- Lower speed
- Larger amount of magnetic poles

Inner Roter

- Higher acceleration
- Better heat dissipation

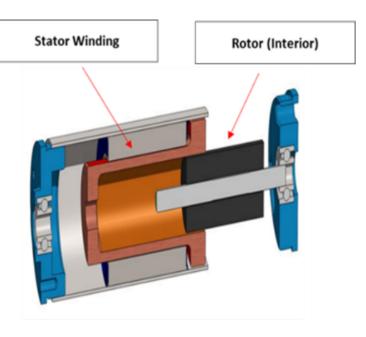


Figure 6: Inner Rotor Example

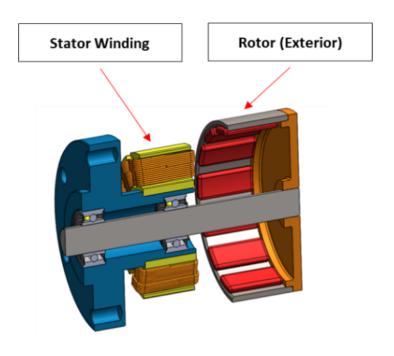


Figure 7: Outer Rotor Example

Wire Gauge Equations

Step 1: Electrical Considerations

$$J = \frac{I}{A}$$

J == Current Density

I == Current running through wire

A == cross-sectional area of wire

Step 3: Wire Resistance

$$R = \rho \frac{L}{A}$$

R == Resistance of Wire

 ρ == Resistivity of Copper

L == total length of wire

A == cross sectional area of wire

Step 2: Find Diameter

$$d = \sqrt{\frac{4A}{\pi}}$$

d == diameter of wire

A == cross sectional area of wire

Step 4: Power Loss

$$P_{copper} = I^2 R$$

 $P_{copper} == Copper Losses$

I == current

R == Resistance of winding

Wire Gauge Calculations

Step 1: Electrical Considerations

$$J = \frac{I}{A}$$

$$A = \frac{I}{J}$$

$$A = \frac{21[A]}{5\left[\frac{A}{mm^2}\right]}$$

$$A = 4.2[mm^2]$$

Step 3: Wire Resistance

$$R = \rho \frac{L}{A}$$

$$R = (1.68 \times 10^{-8} [\Omega m]) \frac{5[m]}{4.2 \times 10^{-6} [m^2]}$$

$$R = 0.02 [\Omega]$$

Step 2: Find Diameter

$$d = \sqrt{\frac{4A}{\pi}}$$

$$d = \sqrt{\frac{4(4.2[mm^2])}{\pi}}$$

$$d = 2.31 [mm]$$

Step 4: Power Loss

$$\begin{aligned} P_{copper} &= I^2 R \\ P_{copper} &= (21[A])^2 (0.02[\Omega]) \\ P_{copper} &= 8.82 \ [W] \end{aligned}$$

Magnetic Flux Equations

Total Magnetic Flux

$$\Phi = \int \vec{B} \cdot d\vec{A}$$

Magnetomotive force

$$F = MMF = Ni$$

Total Flux

$$\Phi = \frac{F}{R_{gap}}$$

Reluctance of air gap

$$R_{gap} = \frac{l}{\mu A}$$

Magnetic Flux Density

$$B = \frac{\Phi}{A}$$

$$\Phi ==$$
 Total Flux

$$B ==$$
 Magnetic Flux Density

$$A ==$$
Cross $-$ sectional Area

$$R_{gap} == Reluctance \ of \ air \ gap$$

$$\mu == permeability of air$$

$$l == length \ of \ length$$

$$F == Magnetomotive force$$

$$N == Number\ of\ turns$$

$$i == Current$$

Magnetic Flux Equations

Total Magnetic Flux

$$\Phi = \int \vec{B} \cdot d\vec{A}$$

Magnetomotive force

$$F = 20 \times 5A$$

$$F = 100A$$

Total Flux

$$\Phi = \frac{100[A]}{5.05 \times 10^{-3}[wb]}$$

$$\Phi = 1.98 \times 10^{-6} [\text{wb}]$$

Reluctance of air gap

$$R_{gap} = \frac{0.5 \times 10^{-3} [m]}{4\pi \times 10^{-7} [H/m] \times 7.875 \times 10^{-6} [m]}$$

$$R_{gap} = 5.05 \times 10^{-3} [wb]$$

Magnetic Flux Density

$$B = \frac{1.98 \times 10^{-6} [\text{wb}]}{7.875 \times 10^{-6} [\text{m}]}$$
$$B = 0.25 \text{ T}$$

Goal for the motor is to keep the range of magnetic Flux density to a range of 1.0 – 2.3T, Our goal is to keep it around 1.5 T with the given parameters

Number of Coils Per Phase

$$N_{cph} = \frac{number\ of\ slots}{3} = \frac{12}{3} = 4$$

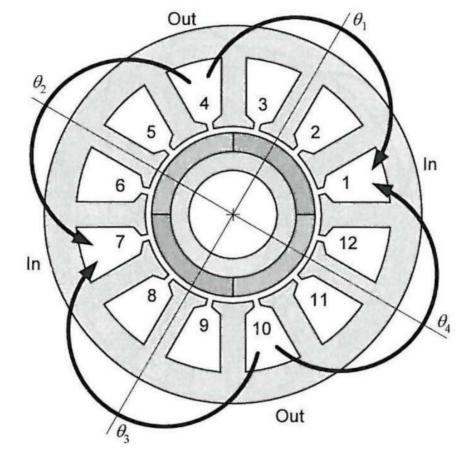


Figure 8: Coil Winding Example

Introducing the Generators



Figure 9: MAD JENNY



Figure 10: Melon Motor

Maxwell CAD - MADJENNY

- Magnets in silver
- Stator in green
- 3 Phase coils in red, blue, and yellow
- As geometrically close to MADJENNY as possible



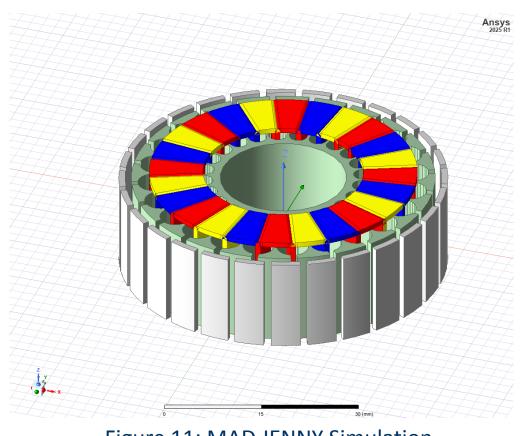


Figure 11: MAD JENNY Simulation

Maxwell Simulations - MADJENNY

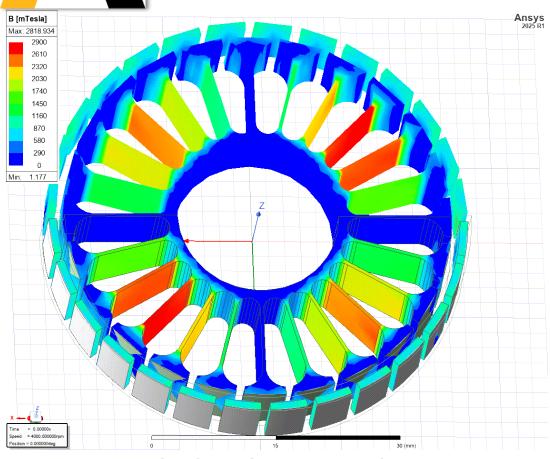


Figure 12: Surface Simulation of MAD JENNY

Max: 2.8 T

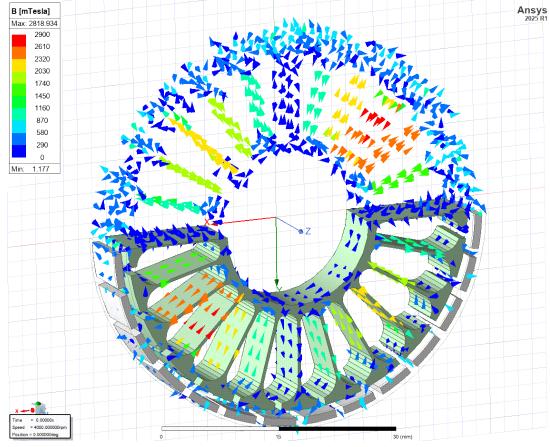


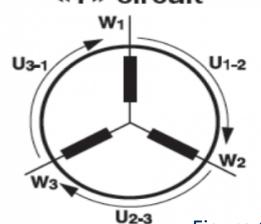
Figure 13: Vector Simulation of MAD JENNY

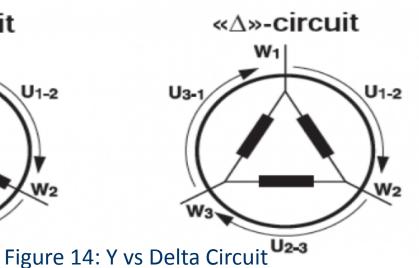
MotorCAD Simulation- Motor Melon

 Delta circuit, produces higher torque



- 14 magnet poles
- 12 slots
 «Y»-circuit





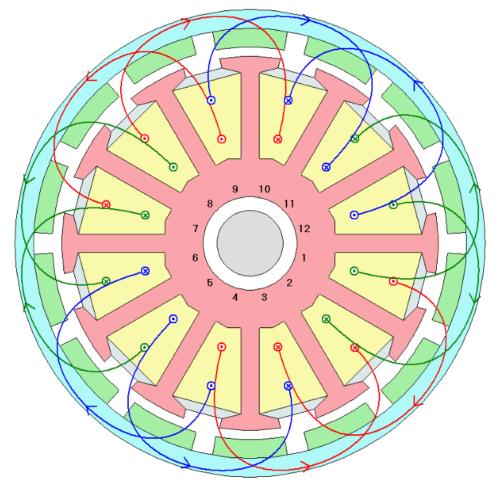


Figure 15: Melon Motor Simulation



MotorCAD Simulations of Coils

50 Turns

- 17.1 Volts
- 5 Amps
- .42 Nm of torque

25 Turns

- 5.04 Volts
- 5 Amps
- .222 Nm of torque

12 Turns

- 1.54 Volts
- 5 Amps
- .106 Nm of torque

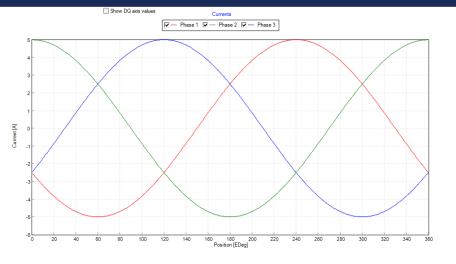
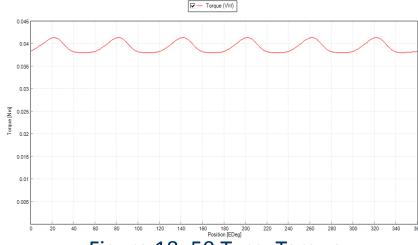


Figure 16: 50 Turn, Current



Figure 17: 50 Turn, Voltage



MotorCAD Simulation – Melon Motor

Cross-sectional area of Melon Motor

Outer Rotor

Top half = magnet & rotor

Bottom half = Stator & winding of copper

Maximum

- 1.98 Tesla



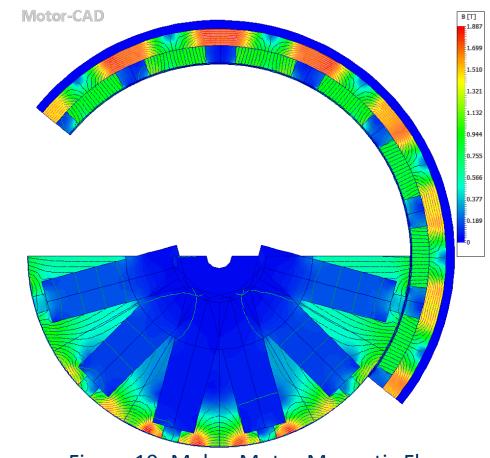


Figure 19: Melon Motor Magnetic Flux Simulation

This Semester's Schedule

 On schedule for more research, simulations, and concepts on generators

Initiation					Planning and design				
					Create schedule	Naomi Echo	100%	2/5/25	2/9/25
Define goals	Everyone	100%	1/23/25	1/24/25	Identify deliverables	Naomi Echo	100%	2/7/25	2/12/25
Develop team charter	Everyone	100%	1/24/25	1/26/25	Develop budget	Javan Jake	100%	2/12/25	2/15/25
Develop team charter	Lveryone	100 /6	1/24/23	1/20/23	Finish dyno	Alonso, Naomi	95%	2/12/25	3/15/25
Do tutorials on SolidWorks	Everyone	100%	1/24/25	1/26/25	Solder dyno	Naomi Echo	95%	2/14/25	3/7/25
					Replace Dyno Screen	N.E.	100%	2/19/25	2/21/25
Meet with Dr. Willy	Everyone	100%	1/27/25	1/31/25	Electrical box for dyno	Naomi and Alonso	100%	2/14/25	3/10/25
Initialize website	Alonso Garcia	100%	1/29/25	2/3/25	4 mm Adaptor to test gen	. Kaitlyn Redman	100%	2/14/25	2/24/25
milianzo Wobolio	Alonoo Carola	10070	1720720	210120	Tachometer Sensor	Naomi Echo	100%	2/21/25	2/25/25
Meet with Kevin Bruns	Everyone	100%	1/31/25	2/4/25	Voltage Sensor	Javan Jake	100%	2/21/25	2/25/25
					Current Sensor	Kaitlyn Redman	100%	2/21/25	2/25/25
Research cogging torque	Alonso Garcia	100%	1/31/25	2/10/25	Torqe Sensor	Christian Brown	100%	2/21/25	2/25/25
Research Kv	Javan Jake	100%	1/31/25	2/10/25	Arduino Code	Alonso Garcia	100%	2/21/25	3/8/25
					Make Arduino Schematic	Everyone	100%	2/24/25	3/1/25
Research tip speed ratio	Naomi Echo	100%	1/31/25	2/10/25	Build Ardunio Board	Naomi, Alonso	100%	3/10/25	3/14/25
December of the first of the second	K-ith D-d	4000/	4/04/05	0/40/05	Ch. 1,6,10	Naomi Echo	100%	2/17/25	3/1/25
Research shaft & bearings	Kaitiyn Redman	100%	1/31/25	2/10/25	Ch. 1,2,7,10	Christian Brown	100%	2/17/25	3/1/25
Research air gap size	Christian Brown	100%	1/31/25	2/10/25	Ch. 1,8,10	Alonso Garcia	50%	2/17/25	4/4/25
Complete/rehearse					Ch. 1,3,9,10	Javan Jake	100%	2/17/25	3/1/25
presentation	Everyone	100%	1/31/25	2/10/25	Ch. 1,5,10	Kaitlyn Redman	100%	2/17/25	3/1/25
Take apart generator and	Everyone	100%	2/4/25	2/13/25	Modify generator	Everyone	10%	3/8/25	4/5/25
alternator	Lveryone	100 70	214123	2/13/23	Design new generator	Everyone	0%	4/1/25	4/15/25

This Semester's Schedule cont.

Testing					Evaluation/Deliverables							
Learn ANSYS	C.B./K.R.	100%	2/22/25	3/6/25	Compare current generate	ors Everyone	20%	3/12/25	4/5/25			
Learn MotorCAD	A.G./N.E.	100%	2/22/25	3/6/25	Modified vs New gen.	Everyone	0%	4/23/25	5/5/25			
Build generator in ANSYS	Cristian Brown	100%	3/7/25	3/29/25	Report 1	Everyone	100%	2/12/25	3/3/25			
Build generator in ANSYS	Kaitlyn Redman	20%	3/7/25	3/29/25	Report 2	Everyone	0%	3/30/25	4/14/25			
Build generator in MotorCAD	Naomi Echo	100%	3/17/25	3/29/25	Presentation 1	Everyone	100%	1/31/25	2/9/25			
Build generator in MotorCAD	Javan Jake	100%	3/17/25	3/29/25	Presentation 2	Everyone	100%	3/10/25	3/14/25			
Test exsiting generator	Everyone	50%	3/10/25	4/4/25	Presentation 3	Everyone	100%	3/24/25	3/30/25			
Test Modify generator	Everyone	0%	4/4/25	4/11/25	Website Check 1	Alonso Garcia	100%	3/3/25	3/9/25			
Test new generator	Everyone	0%	4/18/25	4/22/25	Website Check 2	Alonso Garcia	20%	3/18/25	5/5/25			

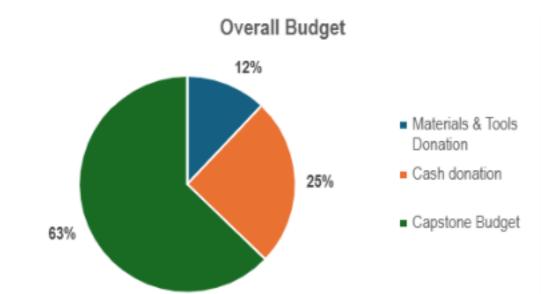
Next Semester's Schedule

Initiation					Testing		
Update Dr. Willy on any progress during the summer	r Everyone	0%	8/25/25	8/29/25	Test all built generators	Everyone	0%
Modify existing generators	Everyone	0%	8/25/25	9/22/25	ТВА	TBA	
UGRADS Registration	Everyone	0%	10/20/25	10/26/25	Evaluation/Deliverables		
TBA	TBA				HW 00	Everyone (Individual)	0%
	IBA				Project Management	Everyone	0%
Planning and design					Engineering Calculations	Everyone	0%
Build our own generators	Everyone	0%	9/22/25	10/27/25	Self-Learning or Individual Analysis	Everyone (Individual)	0%
33+% Build	Everyone	0%	8/25/25	9/22/25	Peer Evaluations 1	Everyone (Individual)	0%
67+% Build	Everyone	0%	9/23/25	10/13/25	Website Check #1	AG	0%
Draft of Poster	Everyone	0%	10/27/25	11/2/25	Testing Plan	Everyone	0%
100+% Build	Everyone	0%	10/14/25	11/3/25	Peer Evaluations 2	Everyone (Individual)	0%
Final Poster	Everyone	0%	11/10/25	11/30/25	Peer Evaluations 3	Everyone (Individual)	0%
Inital Tastina Dasulta Vidas	F	00/	44/4/05	11/17/25	Final CAD Packet	Everyone	0%
Inital Testing Results Video	Everyone	0%	11/4/25	11/17/25	Final Report	Everyone	0%
Product Demo	Everyone	0%	11/18/25	11/24/25	Final Website Check	AG	0%
Final Testing Results Video	Everyone	0%	11/18/25	11/24/25	Peer Evaluations 4	Everyone (Individual)	0%
Practice Presentation	Everyone	0%	12/1/25	12/7/25	Client Handoff	Everyone	0%
ТВА	ТВА	0%			ТВА	ТВА	

Budget & Fundraising

Budget & Fundraising

Company:	Description:	Amount:
	Online donation for capstone team. Can be shared through friends, family, and social media.	\$120.00
Cash gifts	Cash donations from families/friends	\$80.00
Materials & tools	Tools and Materials that were donations throughout the course	\$95.95
Northern Arizona University	Capstone budget	\$500.00
	Total:	\$795.95
	Gofundme Cash gifts Materials & tools Northern Arizona	Online donation for capstone team. Can be shared through friends, family, and social media. Cash gifts Cash donations from families/friends Materials & Tools and Materials that were donations throughout the course Northern Arizona



Total Cash: \$200

Total Donation: \$96

Total Capstone Budget: \$500

Total: \$796

Bill of Material

Bill of Material: Dynamometer

Find No.	Company:	Description:		Purchase/Not Purchase
1	Amazon	IR Infrared Obstacle Avoidance Sensor IR transmitting Arduino	\$9.99	Purchase
2	Amazon	5pcs 30A range current Sensor Module Arduino	\$11.99	Purchase
3	Amazon	Electric Motor	\$9.99	Purchase
4	Amazon	LCD Screen Display Module Blue Backlight X 2	\$39.96	Purchase
5	Amazon	ElectroCookie Solderable Breadboard	\$8.49	Purchase
6	Amazon	LeMotech Electrical Box 5.9"x3.9"x2.8"	\$15.99	Purchase
7	The Home Depot	10 Ga Copper Wire	\$2.64	Purchase

21% Dynometer Prototype 1 Prototype 2 Final Product

Projected Bill of Materials

14%

Total: \$99

Moving Forward

- Concept Generation of Generator
 - Number of Slots
 - Outer or Inner Rotor
 - Casing
- Modify Generators (MAD JENNY & Melon Motor)
- Create our own generator
 - Analyze in ANSYS
 - Create CAD

Thank you



Any Questions?

References

[1] Climate Central, "A Decade of Growth in Solar and Wind Power: Trends Across the U.S. | Climate Central," <u>www.climatecentral.org</u>, Apr. 03, 2024. https://www.climatecentral.org/report/solar-and-wind-power-2024