



P11 Arm Exoskeleton

Team Members:

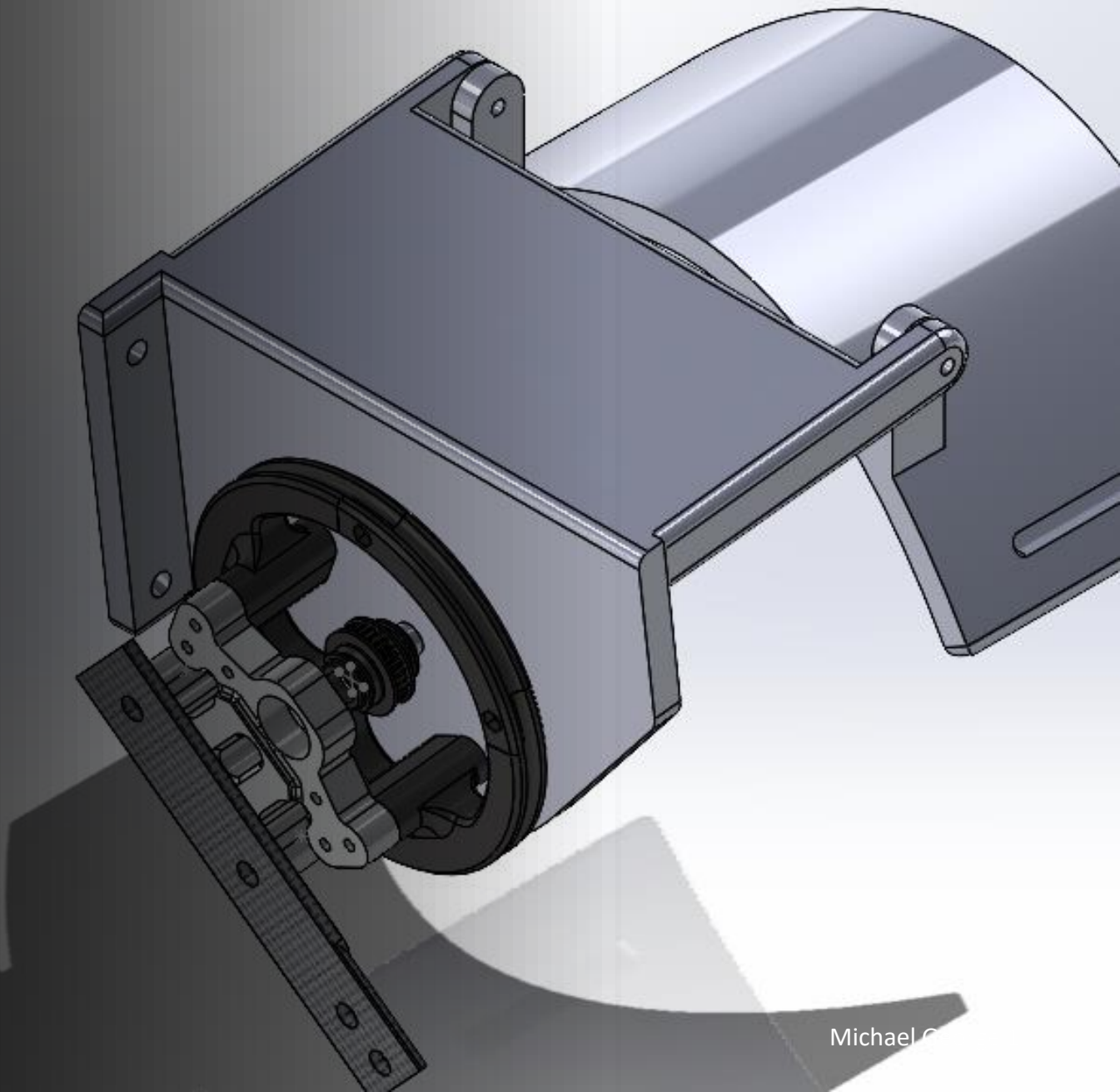
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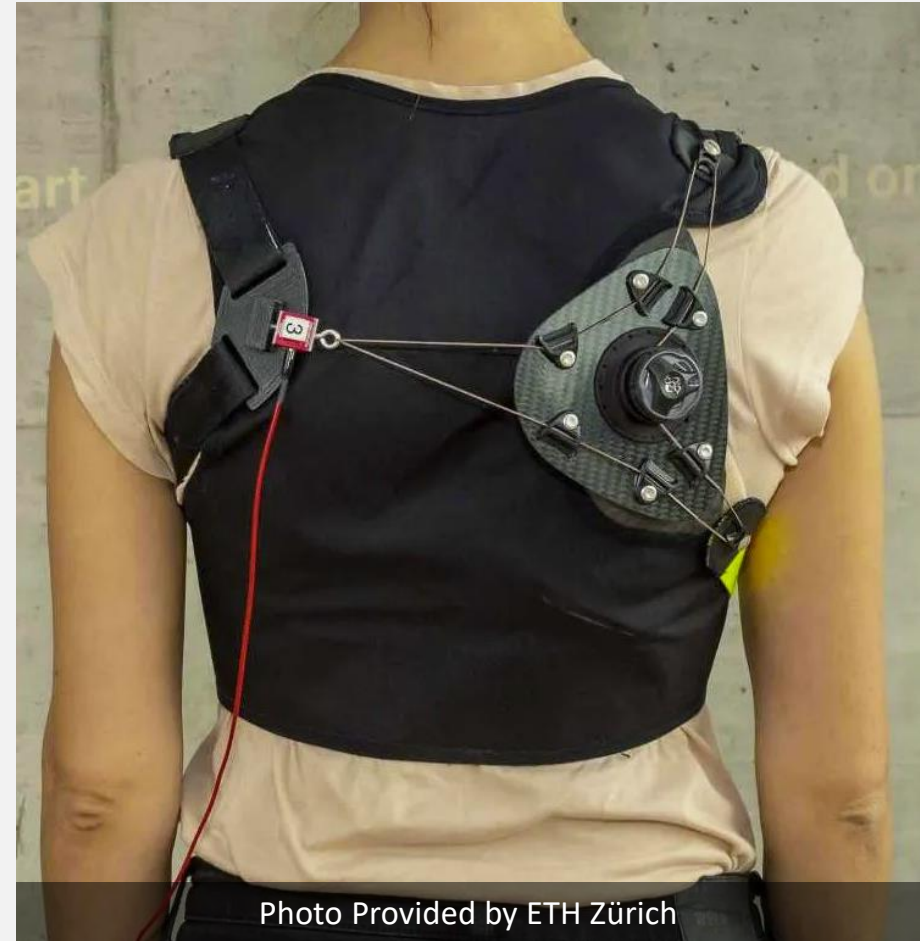
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Description of Project

- To improve upon and design a new version of the upper body arm exoskeleton called the Myoshirt, designed by ETH Zürich. The suit will assist the user's task of completing pull-ups and other daily activities.
 - Increase the number of pull-ups by 20%.
 - Lightweight: Must be \leq 6lbs
 - Low profile: Cannot extrude >10 cm off the body.
- Client: Dr. Zachary Lerner
- Sponsor: W.L. Gore
 - Budget: \$3,750



Prototype, CAD Package and BOM

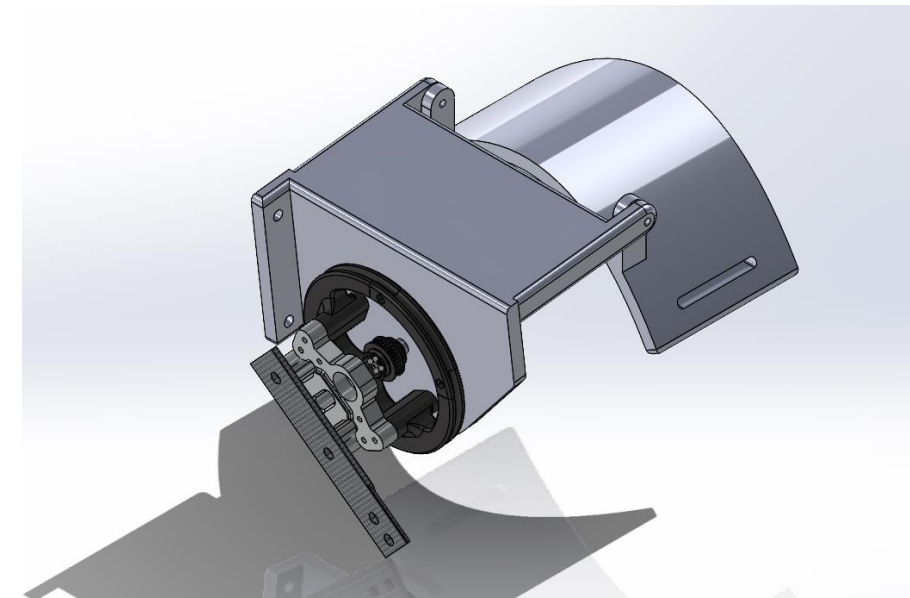
- Shoulder Plate
- Hinge Bearing Plate
- Flat Anchor
- Shoulder Lever
- Large Pulley Lever Bridge
- Large Pulley

Design Description

- Current Design features a pulley cable system.
 - A shoulder plate is worn allowing for comfortable and effective rotation of the pulley.
 - A hinge plate is worn on the top of the shoulder to allow for lateral movement.
 - The cables flow along the outer arm and will connect to motors on the back.
 - A bicep cuff is worn to provide needed stability. The cuff was designed to integrate flawlessly into an existing elbow exoskeleton.

Design Function Description

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- (1) System On
 - (2) Clockwise or counterclockwise rotation of motor depending on if the arm wants to be raised or lowered, also dependent on which side of the body.
 - (3) One of the cables within the pulley will be applied with tension causing movement.
 - (4) Once the arm is lifted, the elbow subsystem will need to be integrated to perform a pull-up.
 - (5) Pull-up ascent and descent
 - (6) System Off



Assembly

Design Requirements

Customer Requirements

- Low Profile – Protrude less than 10cm (~4in)
- Lightweight – Less than 6lbs
- Cable Driven
- Portable – Design functions from the user's body and no stationary machines
- Comfort – Wearable constantly w/o hindering quality of life

Proof

- Design is made from mostly PLA (i.e., very lightweight)
- Design only protrudes ~7cm off the body
- Power output comes from motor
- All components are on the body
- Comfort is an issue; additional padding will be implemented in future iterations

Design Validation

- Potential Failure Points:
 - Large Pulley Bridge – Prototype is JB welded; final design will need to be hard mounted.
 - Cable Through Holes – Current design allows for a lot of friction between the cables and shoulder mount while operating. (PLA may melt depending on the amount of heat generated from friction. PLA melts between 60-65°C, Oynx melts at 145°C).
 - Hinge Points - The prototype may not allow for enough or too much movement along the hinge points because of the connection.



**SINGLE POINT
OF FAILURE**

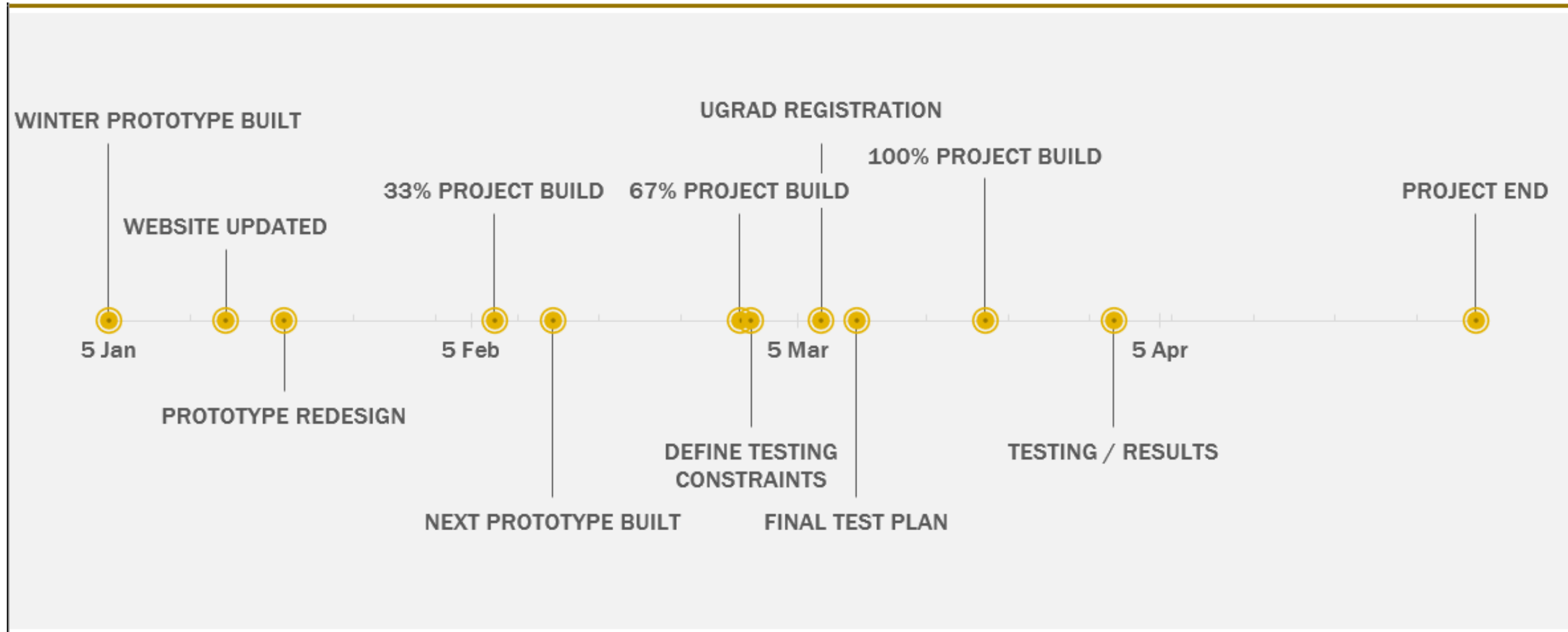


REDUNDANCY

Design Validation Continued

- Testing Procedures:
 - (1) Operate suit without a user – Ensure it runs properly
 - (2) Test suit on a volunteer without a pull-up bar.
 - Ensures a smooth and comfortable operation.
 - (3) Obtain subjects base pull-up amount as a control.
 - (4) Test and measure any increases in the number of pull-ups.
 - (5) Reevaluate based on results and repeat
 - Only equipment required is the design with all its components and a pull-up bar.

Anticipated Schedule - Spring 2023



Budget

- None of the project's budget has been utilized so far
 - The prototype was made with already owned materials (i.e., PLA, old backpack, etc.).
- The total budget is \$3,750. The team anticipates about \$1,000 in expenses within the following weeks.
 - 2 Motors ~ \$600
 - Carbon Fiber Filament ~\$150
 - Onyx Filament ~\$150
 - Other Materials ~ \$100

Bill of Materials:	Quantity:		Total Cost:
Shoulder Plate	1	Manufactured	\$1.00
Hinge Plate	1	Manufactured	\$1.00
Large Pulley	1	Manufactured	\$0.50
Large Pulley Bridge	1	Manufactured	\$0.10
Pulley Flat Anchor	1	Manufactured	\$0.25
Lever Arm	1	Manufactured	\$0.10
Tube Spacer	1	Manufactured	\$0.50
Shoulder Tube	1	Manufactured	\$0.25
Bicep Cuff	1	Manufactured	\$1.00
Bicep Mount Upper	1	Manufactured	\$0.10
Bicep Mount Lower	1	Manufactured	\$0.10
6-32 x1in Bolts	8	Buy-Out	\$1.38
6-32 Nut	8	Buy-Out	\$1.38
#6 Washers	12	Buy-Out	\$1.38
6-32 Nylock Nuts	4	Buy-Out	\$1.38
4-1 1/2 Sheet Metal Screws	4	Buy-Out	\$1.38
8-32 x 1 1/2 Bolts	8	Buy-Out	\$1.38
8-32 x 1 Bolts	8	Buy-Out	\$1.38
8-32 Nuts	4	Buy-Out	\$1.38
8-32 Nylock	4	Buy-Out	\$1.38
#8 Washers	12	Buy-Out	\$1.38
Total Cost of Prototype:			\$18.70

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Thank you!

Any
Questions?

